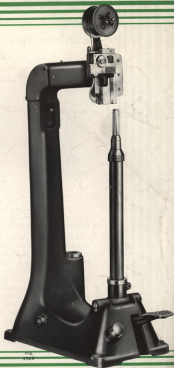


*The*  
**MORRISON**  
*PERFECTION*  
**FOOT POWER**  
**BOTTOM**  
**STITCHER**

*Product of*  
**HARRIS-SEYBOLD**  
**-POTTER**



## The Morrison "Perfection" Foot Power Bottom Stitcher is of simple... rugged construction with one-piece frame



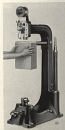
THE MORRISON new foot-power bottom stitcher produces a strong, well-stitched box that is the equal to that turned out on any power machine. A feature is the accessory equipment which may be added to make the machine a universal stitcher. Accessories—a straight arm for regular set-up box work and a blade anvil for top stitching utilized at the option of the purchaser.

The machine lends itself to many special uses. It will deliver any one of four sizes of staples— $1/4"$ ,  $9/32"$ ,  $5/16"$ , and  $3/8"$ . The stitcher feeds the wire from a spool. It cuts off the requisite amount for the stitch, and forms and drives it in one simple operation. This eliminates the high cost of pre-formed staples, the constant necessity of reloading, as well as the waste of staples and time due to clogging.

Easy and simple operation is characteristic of the machine in all its uses. Although it is manually operated, there is little effort or strain involved. Girl operators find it easy to handle.

When used as a bottom stitcher, the normal position of the pillar is sloped towards the operator ready for the reception of the box. The first pressure on the pedal causes the pillar to assume a vertical position in which it is locked automatically. Continued pressure on the pedal drives the first stitch. Any number of stitches can be driven by repeated pedal movements. On completion of the stitching a slight touch of the foot to the button at the left of the machine base causes the pillar to fall forward for instant removal of the box.

For regular set-up box work, the bottom stitching pillar is removed and the straight arm positioned. The machine is transformed then into a unit which will handle almost any class of wire-stitched boxes within the size limits of the stitcher.



The stitching head, which is of standard Morrison type, is removable by the taking out of two cap screws. A wire cutter is provided in the head for cutting the wire when necessary. The wire is supported throughout the stitching operation. The kind and size of wire that may be used are optional on specification.



*Each stitch is reinforced, which prevents damage to contents and assures a smooth and even packing surface.*

**The Morrison Foot Power Stitcher meets the demand for a reasonably priced machine to stitch fibre and corrugated boxes in plants where the daily output does not warrant the use of a power driven unit.**

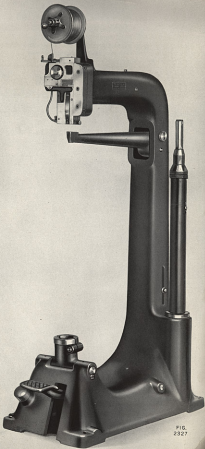


FIG.  
2327

## Basic Morrison Stitching Principles are incorporated in the manufacture of the New Perfect Foot Power Bottom Stitcher

### SPECIFICATIONS

Length of Seaching Arm	Height	Wire	Maximum Thickness	Width of Stitch	Code Words
18"	From Floor 44"	.1015x.017 .1050x.020	3/4"	7/16"	WUVNE — Bottom Stitcher
	From Top of Base 38"	Bookbinders 20x25 21x25 25 Round	with slant other optional draws or slant		WUVSY — Bottom Stitcher with Arm WUVALR — Bottom Stitcher with Blade Anvil

### DETAILS

Size	Floor Space		Outside Packed Dimensions (Machine Closed)			Shipping Weight (Crated)	Export Shipments
	Wide	Deep	Wide	High	Deep		
18" Arm 38" Pillar	15"	39"	41"	66"	19"	580	Ca. Ft. 31 Gross Weight: 800

**J. L. MORRISON COMPANY**  
 NIAGARA FALLS, N. Y.                      DAYTON, OHIO  
*A Division of HARRIS-SEYBOLD-POTTER COMPANY*