Machine No. 21 w 180 has one needle and one sewing hook and makes the lock stitch.

It is used for stitching light and medium fabrics in the manufacture of articles of military and naval equipment such as haversacks, pack carriers, leggings, cartridge belts, canteen covers and pouches and carriers of all kinds. It is also used for binding operations and for reclamation work on such equipment and is well adapted for the lighter work in tent repairs.

This machine can be operated continuously up to the speed of 1800 stitches per minute, and at all speeds there is an entire absence of vibration owing to the care with which the machine is constructed.
It has an efficient compound feed which consists of a combination of drop feed and needle feed. After the needle has entered the fabric, the needle and feed, in unison, move the work forward so that the feeding is perfectly accomplished, and two or more plies of fabric will be flat when stitched and without a tendency to roll. The machine continues the stitching regardless of uneveness in fabrics.

This machine has always been reliable and is now further in demand because of its utility in stitching a great variety of war necessities made of medium weight fabrics.

Singer Sewing Machine Company Shops for the Manufacturing Trade

ATLANTA, GA.
66 South Broad Street

BALTIMORE, MD.
106 West Clay Street

BOSTON, MASS.
566 Atlantic Avenue

BROCKTON, MASS.
68 Centre Street

BUFFALO, N. Y.
24 Ellicott Street

CHICAGO, ILL.
1015-1019 West Jackson Boulevard

CINCINNATI, OHIO
113 West Third Street

CLEVELAND, OHIO
1353 Superior Avenue, N. E.

COLUMBUS, OHIO
117 South High Street

DALLAS, TEXAS
1305 Main Street

DENVER, COLO.
624 Fifteenth Street

DETROIT, MICH.
Room 201, Kresge Bldg.
Cor. Adams and Park Sts.

GLOVERSVILLE, N. Y.
29 and 31 W. Fulton Street

HALIFAX, N. S.
53 Barrington Street

HAVERHILL, MASS.
153 Essex Street

INDIANAPOLIS, IND.
126 West Washington Street

KANSAS CITY, MO.
1011 Grand Avenue

LOS ANGELES, CAL.
534 East Fifth Street

LYNN, MASS.
96 Munroe Street

MEXICO CITY, MEXICO

MILWAUKEE, WIS.
62 Mason Street

MONTREAL, QUEBEC, CAN.
344 Notre Dame St., West

NASHVILLE, TENN.
244 North Fifth Avenue

NEWARK, N. J.
297 Market Street

NEW ORLEANS, LA.
1011 Canal Street

NEW YORK CITY
561 and 563 Broadway

PHILADELPHIA, PA.
924 Chestnut Street

PITTSBURGH, PA.
931 Liberty Avenue

PORTLAND, ORE.
402 Washington Street

QUEBEC, P. Q., CAN.
63 Crown Street

ROCHESTER, N. Y.
132 Andrews Street

SALT LAKE CITY, UTAH
43 South Main Street

SAN FRANCISCO, CAL.
728 Mission Street

SEATTLE, WASH.
1317 Third Avenue

ST. JOHN, N. B.
45 Germain Street

ST. JOHNS, NEWFOUNDLAND
339 Duckworth Street

ST. LOUIS, MO.
1507 Olive Street

ST. PAUL, MINN.
29 East Sixth Street

SYRACUSE, N. Y.
613 South Clinton Street

TOLEDO, OHIO
335 Superior Street

TORONTO, ONT., CAN.
246 Richmond Street, West

TROY, N. Y.
14 Union Street

UTICA, N. Y.
71 Genesee Street

VANCOUVER, B. C.
615 Granville Street

MANITOBA, CAN.
306 Main Street