

JULY 1924

PRICE LIST OF PARTS

WILLCOX & GIBBS
VISIBLE STITCH
STRAW HAT SEWING MACHINES
INCLUDING
BAG SEWING MACHINES



WILLCOX & GIBBS SEWING MACHINE CO.

Home Office: 658 BROADWAY, Cor. Bond Street
NEW YORK, N. Y.

Branches

BALTIMORE, MD. 321 North Howard St.
BOSTON, MASS. 363 Boylston Street
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CINCINNATI, OHIO 206 West Seventh St.
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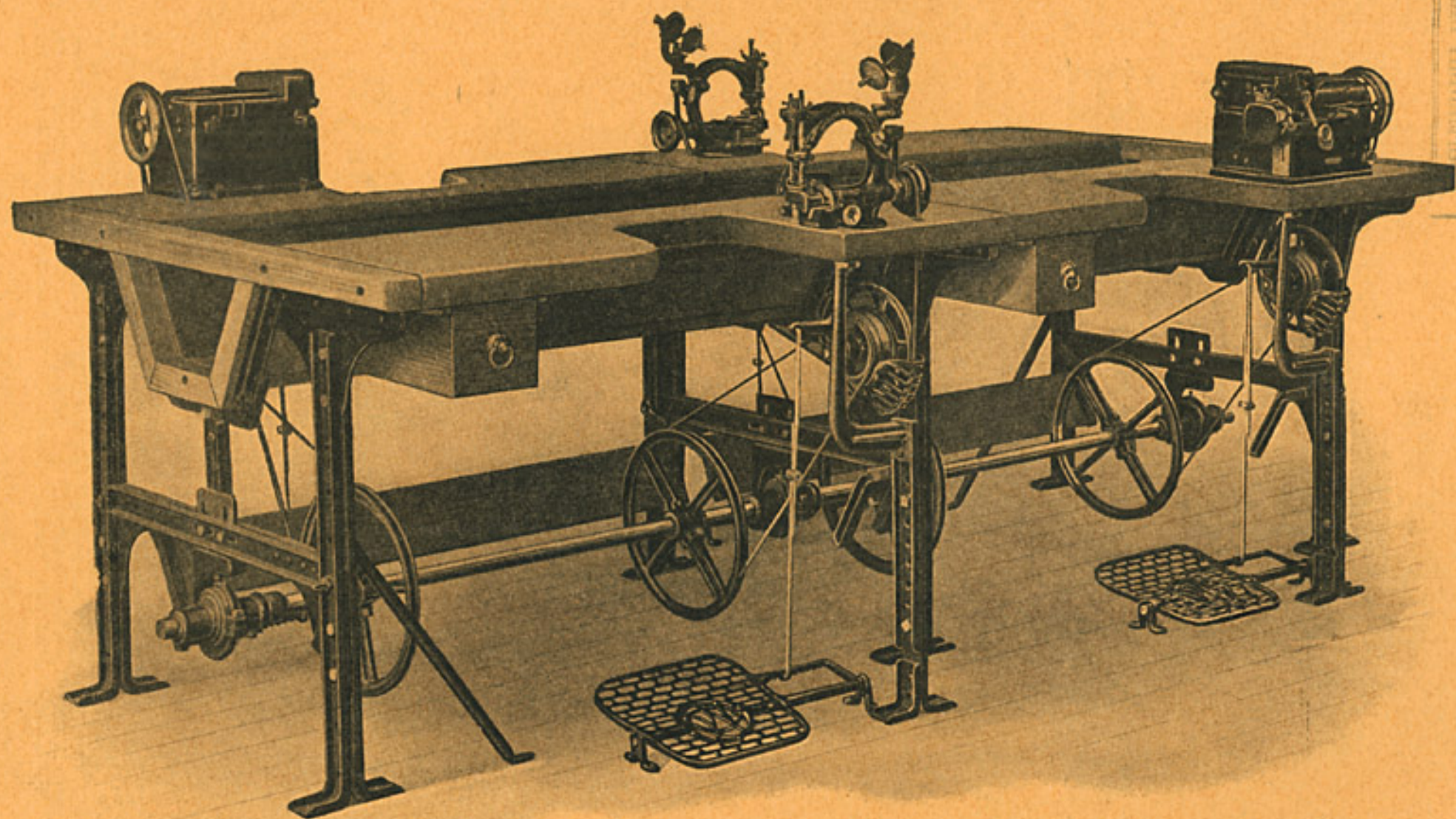
Willcox & Gibbs Sewing Machine Co., Ltd.

LONDON

PARIS

MILAN

BRUSSELS



WILLCOX & GIBBS SECTIONAL POWER TABLE—FLAT TOP

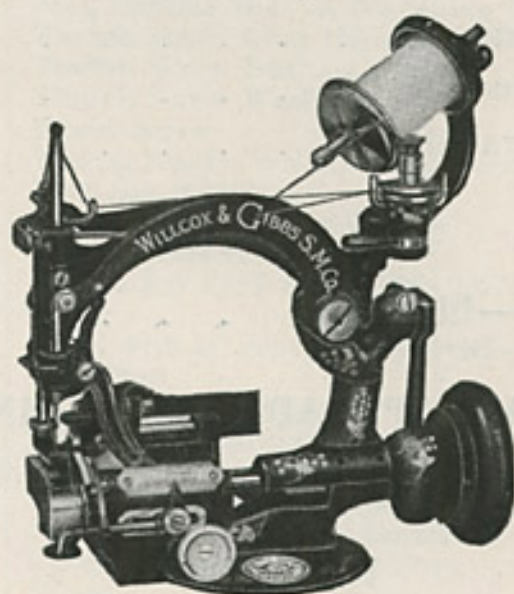
Power is transmitted from the main shaft, through our Transmitter, to our Visible Stitch and Hand Stitch machines.

After Band Tightening

JAN 14 1929

F.L.L.

PRICE LIST OF PARTS OF THE
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BAG SEWING MACHINES



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NEEDLES

Needles	(See Inside back cover)
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NUMERICAL LIST AND PRICES OF PARTS OF THE VISIBLE STITCH STRAW HAT SEWING MACHINES INCLUDING BAG SEWING MACHINES

SUPERSEDING ALL PREVIOUS LISTS AND PRICES.
PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

List No.	List Price	Illustrated on Page	Name of Part
2008	\$0.07	13	Spool Stand Screw.
2009	.34	9	Collar
2010	.03	9	Collar Screw
2011	1.71	8	Connection Rod
2011A	1.58	..	Connection Rod, Improved—1911
2011C	.10	..	Connection Rod Cap, upper
2011D	.12	..	Connection Rod Cap, lower
2012	.03	8	Connection Rod Screw
2012A	.04	..	Connection Rod Screw, large thread
2034	.05	8-9	Nut for Link Stud or Foot Bar
2036	.07	9	Foot Bar Screw -.120-.121-.122
2049	.03	9	Hook Screw
2052	.43	8	Lever Shield
2053	.56	8	Lever Stud -.507-.510-.515-.520-.525-.530
2053A	.03	8	Lever Stud Washer, assorted thicknesses
2057B	.27	16	Guide Screw— <i>For Bag Machine</i>
2058	.07	9	Needle Bar Nut
2069	.02	8	Shaft Shield Screw
2073	.02	10	Feed Surface Slide Screw Spring Washer
2097	.27	14	Thumb Screw from 1 $\frac{5}{16}$ to 6 in.
2097A	.50	14	Thumb Screw Bushing
2097C	.03	..	Thumb Screw Washer
2102	.03	8	Wheel Screw
2117	.22	13	Wiring Needle Wrench (single end)
2129	.07	9	Foot Bar Spring
2129A	.07	..	Foot Bar Spring, heavy
2219	.05	10	Feed Surface Screw
2600	.08	8-9	Needle Bar Link Stud -.236-.237-.238-.239
2601	1.96	8	Lever
2601A	2.05	..	Lever with oil groove, Improved—1911
2602	.47	8	Ball Stud
2603	.07	8	Ball Stud Clamp Screw
2604	.17	8-9	Vibrator Operating Stud
2605	.54	8	Shaft Shield,
2605A	.72	8	Shaft Shield with oil tube, Improved—1911
2605C	.07	8	Shaft Shield Oil Tube, Improved—1911
2606	.03	8	Connection Rod Leather Stop
2607	3.15	8	Wheel
2607C	6.35	..	Wheel, assembled, Nos. 2607, 2011, 2602
2608	1.28	9	Shaft (double end) -.406-.408-.410-.412-.414-.416-.418-.420-.422 -.424-.426-.428-.430
2609	1.00	9	Feed Eccentric, double ends, three double sizes, -.625-.627-.629 -.631-.633-.635
2609 B	1.08	16	Feed Eccentric— <i>For Bag Machine</i>
2609C	1.71	..	Feed Eccentric, hardened steel, Improved—1911 -.625-.627-.629 -.631
2610	.04	9	Feed Eccentric Screw
2611	.08	9	Throat Plate Screw
2611A	.10	..	Throat Plate Screw, large thread
2612	1.24	9	Throat Plate
2612A	1.40	..	Throat Plate (small hole)
2612B	1.91	16	Throat Plate— <i>For Bag Machine</i>
2612C	.04	9	Throat Plate Steady Pin
2612D	.70	..	Throat Plate, used with 2643C

WHEN ORDERING, be sure to give the NAME as well as the NUMBER of each Part required. Mistakes are liable to occur if either is omitted. If in doubt as to number and name of Part, send us sample for identification.

NOTE: All Improved Parts of 1911 are for use *only* on Machines bearing serial number 625,001 and upward.

WILLCOX & GIBBS SEWING MACHINE CO.

List No.	List Price	Illustrated on Page	Name of Part
2613	1.49	9	Needle Bar -.253-.256-.258-.260-.262-.264-.266-.268-.270-.272 -.274-.276-.278-.280-.282-.284-.286-.288
2614	.08	9	Needle Bar Screw -.236-.237-.238-.239
2615	.50	9	Needle Bar Link
2615A	.63	..	Needle Bar Link, Improved—1911
2615C	.81	..	Needle Bar Link, assembled, Nos. 2600, 2614, 2615
2615D	1.08	..	Needle Bar Link, assembled, Improved—1911, Nos. 2600, 2614, 2615A
2616	.45	9	Lifter
2617	.08	9	Lifter Screw
2617A	.23	..	Lifter Screw, large thread
2618	.10	9	Lifter Stud, three sizes, -.217-.248-.283
2619	.77	9	Foot Bar -.253-.256-.258-.260-.262-.264-.266-.268-.270-.272-.274 -.276-.278-.280-.282-.284-.286
2620	.05	9	Foot Bar Nut Washer
2621	.20	9	Foot Bar Spring Screw
2622	.05	9	Foot Bar Spring Cap
2623	.52	9	Foot Bar Plunger -.377-.378-.379-.380-.381
2624	.08	9	Hook Guard Stud -.219-.223-.227-.229-.231-.235-.239 (Same sizes for 2624A)
2624A	.17	..	Hook Guard Stud, Improved—1911—Same sizes as 2624
2624C	.24	9	Hook Guard Stud Bushing
2625	.54	9	Hook Guard, Improved—1911
2626	.22	9	Wrench (double end)
2627	1.44	9	Hook (hardened steel)
2628	.05	9	Hook Guard Spring, Improved—1911
2629	1.08	9	Vibrator
2629A	.17	9	Vibrator Plate, Improved—1911
2629C	.05	9	Vibrator Plate Screw, Improved—1911
2629D	.03	9	Vibrator Plate Steady Pin, Improved—1911
2630	.05	9	Vibrator Spring
2631	.22	9	Vibrator Adjusting Screw
2632	.05	9	Vibrator Stud Nut
2633	.10	9	Vibrator Stud
2637	.04	12	Feed Bar Pin Set Screw
2639	.05	10	Feed Surface Slide Screw
2639A	.06	..	Feed Surface Slide Screw, large thread
2640	.03	10	Feed Surface Slide Screw Washer
2642	.70	10	Feed Surface— <i>Fine or Chip</i>
2642A	.81	10	Feed Surface— <i>Fine or Chip</i> —(channelled)
2643	.70	10	Feed Surface— <i>Canton or Coarse</i>
2643A	.74	10	Feed Surface— <i>Canton or Coarse</i> —(channelled)
2643B	.70	10	Feed Surface, Jap. (channelled)
2643C	1.15	10	Feed Surface, Jap., Wide, channelled
2646B	1.46	..	Feed Surface— <i>For Bag Machine</i>
2648	1.08	10	Work Guide— <i>Tape</i>
2648A	1.26	10	Work Guide— <i>Milan Hemp A</i>
2649	1.15	10	Work Guide— <i>Canton</i>
2649A	1.19	10	Work Guide— <i>Canton</i> (with two screw holes)
2650	.08	12	Feed Rod Stud Washer
2651	.03	12	Feed Rod Stud Nut Washer
2653	.06	12	Feed Rod Stud Nut
2656	.14	11	Friction Pad Rod
2657	.05	11	Friction Pad Screw
2658	.03	11	Friction Pad Spring
2659	.62	11	Friction Pad Plate
2660	.34	11	Friction Pad Guard
2661B	.10	16	Thread Staple— <i>For Bag Machine</i>
2666	.06	11	Tension Nut
2667	.06	11	Tension Stud Cap
2668	.04	11	Tension Spring

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VISIBLE STITCH STRAW HAT SEWING MACHINES

List No.	List Price	Illustrated on Page	Name of Part
2669	.06	11	Tension Spring Cap
2670	.79	16	Tension Stud (old style)—Same as 2670B
2670B	.79	16	Tension Stud— <i>For Bag Machine</i>
2676	.41	14	Plate Screw Driver
2677	.23	14	Connection Rod Screw Driver
2678	.32	14	Wheel Screw Driver
2679	.32	14	Hook Screw Driver
2680	2.25	14	Lever Stud Screw Driver, without handle
2680A	.50	..	Lever Stud Screw Driver Handle
2680C	2.80	..	Lever Stud Screw Driver, with handle
2681	.06	12	Hat Guard
2681A	.10	12	Hat Guard, Improved—1911
.....	.06	..	Hat Guard Screw (same as 2750)
2682	.50	11	Edge Guide
2683	.34	12	Feed Bar Pin -.312-.314-.316-.318-.320-.322-.325-.327-.329
2683A	.27	12	Feed Bar Pin Bushing, grooved (2 used) Improved—1911
2683C	.04	12	Feed Bar Pin Washer
2683D	.24	12	Feed Bar Pin Bushing
2684	1.30	12	Feed Rocker
2684B	1.91	16	Feed Rocker— <i>For Bag Machine</i>
2685	2.18	12	Feed Bar
2685A	3.96	..	Feed Bar— <i>Malleable</i>
2685B	3.96	16	Feed Bar (Malleable)— <i>For Bag Machine</i>
2685C	4.08	..	Feed Bar, with oil grooves, <i>Malleable</i> , Improved—1911
2686	.29	12	Feed Rod Stud -.376-.378-.380-.382
2686A	.04	12	Feed Rod Stud Washer
2687	1.15	12	Feed Rod
2687A	1.24	..	Feed Rod, with oil grooves, Improved—1911
2687B	2.63	16	Feed Rod— <i>For Bag Machine</i>
2687C	3.30	..	Feed Rod, complete, Nos. 2609, 2686, 2687, 2688
2688	.81	12	Feed Rod Shoe -.812-.814-.816-.818—the last three have hole .002 less than standard
2688B	.90	16	Feed Rod Shoe— <i>For Bag Machine</i>
2689	.16	11	Inner Edge Guide and Stud (narrow)
2689A	.09	..	Inner Edge Guide Stud (narrow)
.....	.04	11	Inner Edge Guide Stud Nut—Same as No. 2034
2690	.09	11	Plait Guide Screw -.218-.256
2690A	.18	11	Plait Guide Screw Bushing
2691	.04	11	Plait Guide Screw Spring Washer—2 sizes to fit 2690
2693	1.05	11	Plait Guide
2693A	2.40	..	Plait Guide, complete, Swinging
2693B	1.50	16	Guide— <i>For Bag Machine</i>
2693D	.22	11	Plait Guide Plate, Improved—1911
2693E	.04	11	Plait Guide Plate Rivet (2 used), Improved—1911
2693F	.08	..	Plait Guide Latch Spring
.....	.04	..	Plait Guide Latch Spring Screw—Same as 2772
.....	.14	..	Plait Guide Hinge Screw—Same as 1193
.....	.04	..	Plait Guide Hinge Screw Washer—Same as 1088
2694	.74	11	Plait Guide Pinion
2695	.14	11	Plait Guide Pinion Screw
2696	1.50	10	Foot— <i>Coarse</i>
2696B	1.64	16	Foot— <i>For Bag Machine</i>
2696C	2.75	16	Foot Hinged for Bag Machine—London Style
2697	1.64	10	Foot— <i>Fine</i>
2698	.34	10	Work Guide Lever
2699	.05	10	Work Guide Screw Washer
2700	.27	10	Work Guide Screw
2701	.63	10	Feed Surface— <i>Medium or Milan</i>
2701A	.77	10	Feed Surface— <i>Medium or Milan</i> (channelled)
2702	.43	10	Feed Surface Slide
2702B	.43	16	Feed Surface Slide for Bag Machine

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List No.	List Price	Illustrated on Page	Name of Part
2703	.22	10	Feed Surface Slide Adjusting Screw
2704	1.08	10	Work Guide— <i>Milan</i>
2704A	1.08	10	Work Guide— <i>Fine Milan, extra thin</i>
2716	1.08	10	Work Guide— <i>Chip</i>
2716A	1.08	10	Work Guide— <i>Chip, coarse</i>
2716B	1.37	10	Work Guide— <i>Milan Hemp B</i>
2716C	1.37	10	Work Guide— <i>Milan Hemp C</i>
2717	.90	13	Spool Stand (Revolving)
2717A	1.20	6	Spool Stand and Screw (Revolving), complete
2717C	.05	..	Spool Stand Steady Pin (2) (Revolving)
2718	.18	..	Spool Pin Set Screw, old style
2719	.25	13	Spool Cap Stud (Revolving)
2720	.90	13	Spool Cap (Revolving)
2720A	.06	13	Spool Cap Ring or Washer (Revolving)
2721	.15	13	Spool Pin Washer (Revolving)
2722	.50	13	Spool Pin (Revolving)
2722A	2.00	..	Spool Pin (Revolving), complete
2722C	3.00	..	Spool Stand and Pin (Revolving), complete
2723	.14	12	Foot Bar Lever Stud
2724	.90	12	Foot Bar Lever
2725	.06	12	Foot Bar Lever Spring
2727	.08	11	Friction Pad Surface Pin
2728	.43	11	Tension Washer
2730	.14	13	Spool Pin Set Screw, <i>knurled</i> (Revolving)
2733	.10	11	Inner Edge Guide and Stud— <i>Wide</i>
2733A	.08	..	Inner Edge Guide Stud— <i>Wide</i>
.....	.04	11	Inner Edge Guide Stud Nut—Same as No. 2034
2734	1.37	10	Work Guide— <i>Coarse</i>
2742	.04	11	Tension Pin Set Screw
2743	.59	11	Tension Stud
2744	.11	11	Thread Staple
2745	.11	11	Tension Pin
2745A	.29	11	Tension Pin (with thread eyes), Improved—1911
2745C	.04	11	Tension Pin Thread Eye Wire
2746	.07	11	Tension Spring Washer
2747	.04	11	Tension Stud Screw
2748	.11	11	Tension Stud Nut Lever
2748A	1.06	11	Tension Stud Nut Lever, 1 piece, Improved—1911
2749	.45	11	Tension Stud Nut
2749C	.05	11	Tension Stud Nut Screw, Improved—1911
2750	.06	11	Thread Staple Screw
2751	2.40	..	Braid Lapping Indicator, Complete Nos. 2693, 2690, 2691, 2682, 2771, 2773, two 2772
2771	.27	11	Braid Lapping Indicator Plate
2772	.04	11	Braid Lapping Indicator Plate Screw (2)
2773	.43	11	Braid Lapping Indicator Plait Guide Pin
2774	.96	10	Work Guide— <i>Fine Canton</i>
2778	.27	13	Bushing to change first style Machines (1878) to receive Feed Bar No. 2685 and Rocker No. 2684
2779	.22	13	Collar to change first style Machines (1878) to receive Feed Bar No. 2685 and Rocker No. 2684
2780	.29	13	Plait Guide Pinion Screw for first style Machine (1878)
2781	.17	13	Collar for Plait Guide Pinion Screw for first style Machines (1878)
2782	.22	13	Bushing for Foot Bar
2783	.22	13	Bushing for Needle Bar
2784	.29	13	Bushing for Shaft, right
2784A	.77	..	Bushing for Shaft, right, Bronze
2784B	1.75	..	Bushing for Shaft, right, Bronze, <i>filled</i>
2785	.32	13	Bushing for Shaft, left
2785A	.70	..	Bushing for Shaft, left, Bronze

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VISIBLE STITCH STRAW HAT SEWING MACHINES

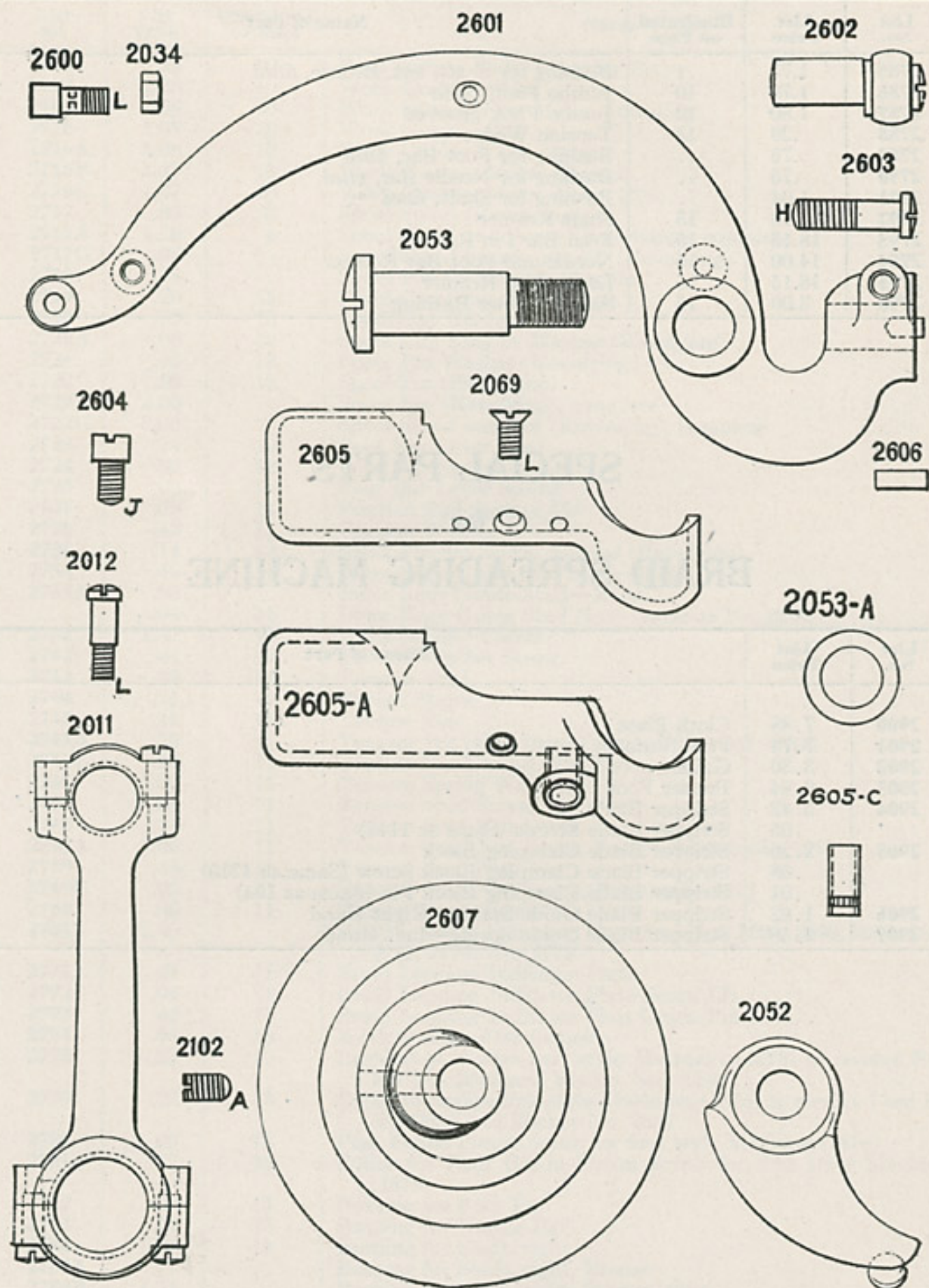
List No.	List Price	Illustrated on Page	Name of Part
2785B	1.75	..	Bushing for Shaft, left, Bronze, <i>fitted</i>
2786	1.70	10	Jumbo Foot, plain
2787	1.80	10	Jumbo Foot, grooved
2788	.29	13	Tension Wedge
2789	.75	..	Bushing for Foot Bar, <i>fitted</i>
2790	.75	..	Bushing for Needle Bar, <i>fitted</i>
2791	1.04	..	Bushing for Shaft, <i>fitted</i>
2792	12.10	15	Shaft Reamer
2793	18.15	15	Feed Bar Pin Reamer
2794	14.00	15	Needle and Foot Bar Reamer
2795	18.15	15	Lever Stud Reamer
2796	3.00	15	Shaft Reamer Bushing

SPECIAL PARTS for BRAID SPREADING MACHINE

List No.	List Price	Name of Part
2900	7.88	Cloth Plate
2901	7.74	Feed Surface
2902	3.30	Guide
2903	6.84	Presser Foot
2904	3.42	Stripper Blade
	.05	Stripper Blade Screws (Same as 1113)
2905	2.26	Stripper Blade Clamping Block
	.08	Stripper Blade Clamping Block Screw (Same as 4219)
	.01	Stripper Blade Clamping Block Pin (Same as 194)
2906	1.62	Stripper Blade Guide Spring—Right Hand
2907	1.58	Stripper Blade Guide Spring—Left Hand

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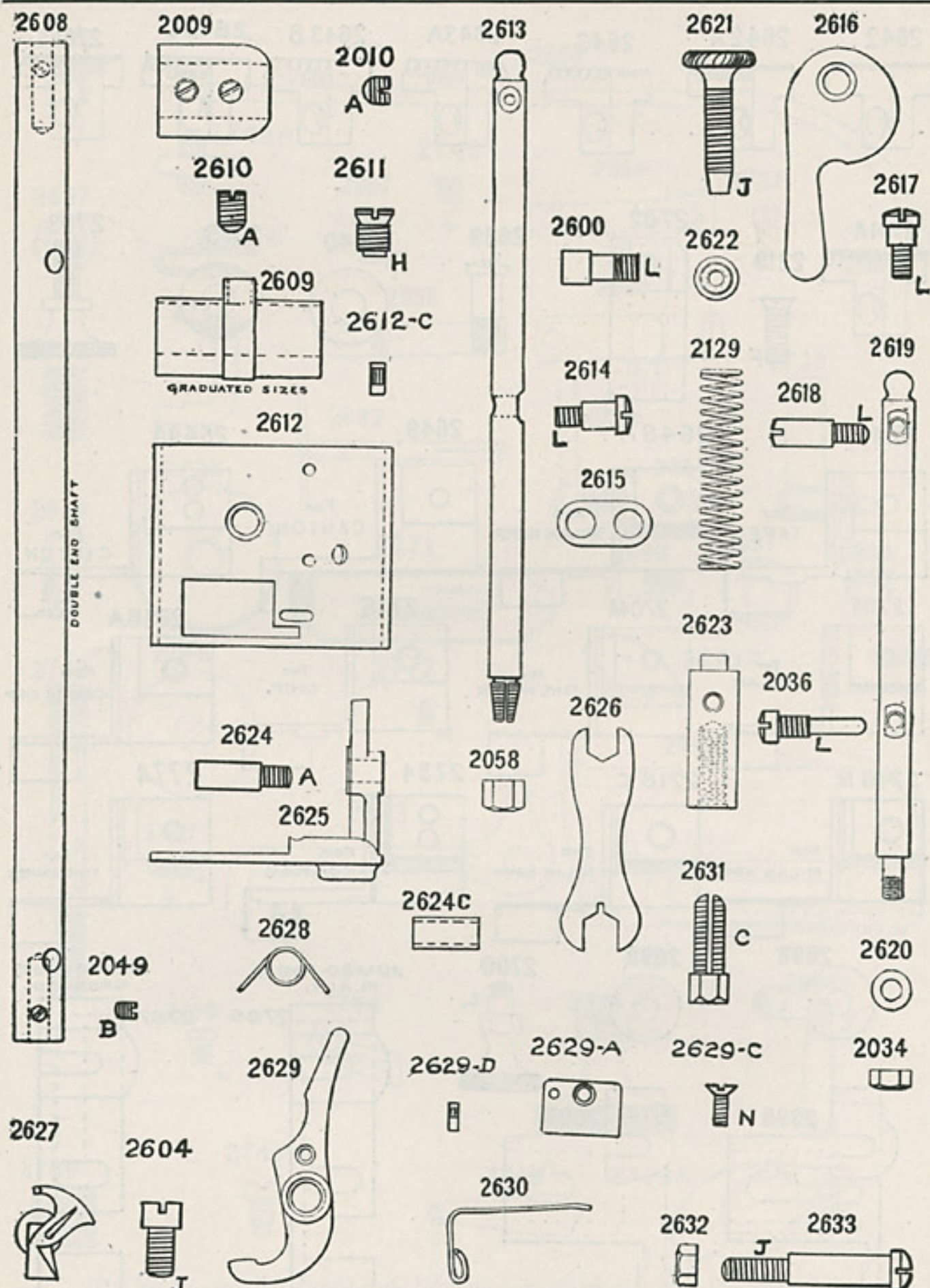


The letters near the thread-end of screws indicate in each case the Thread Tap.
The illustrations on this page are $\frac{2}{3}$ the natural size.

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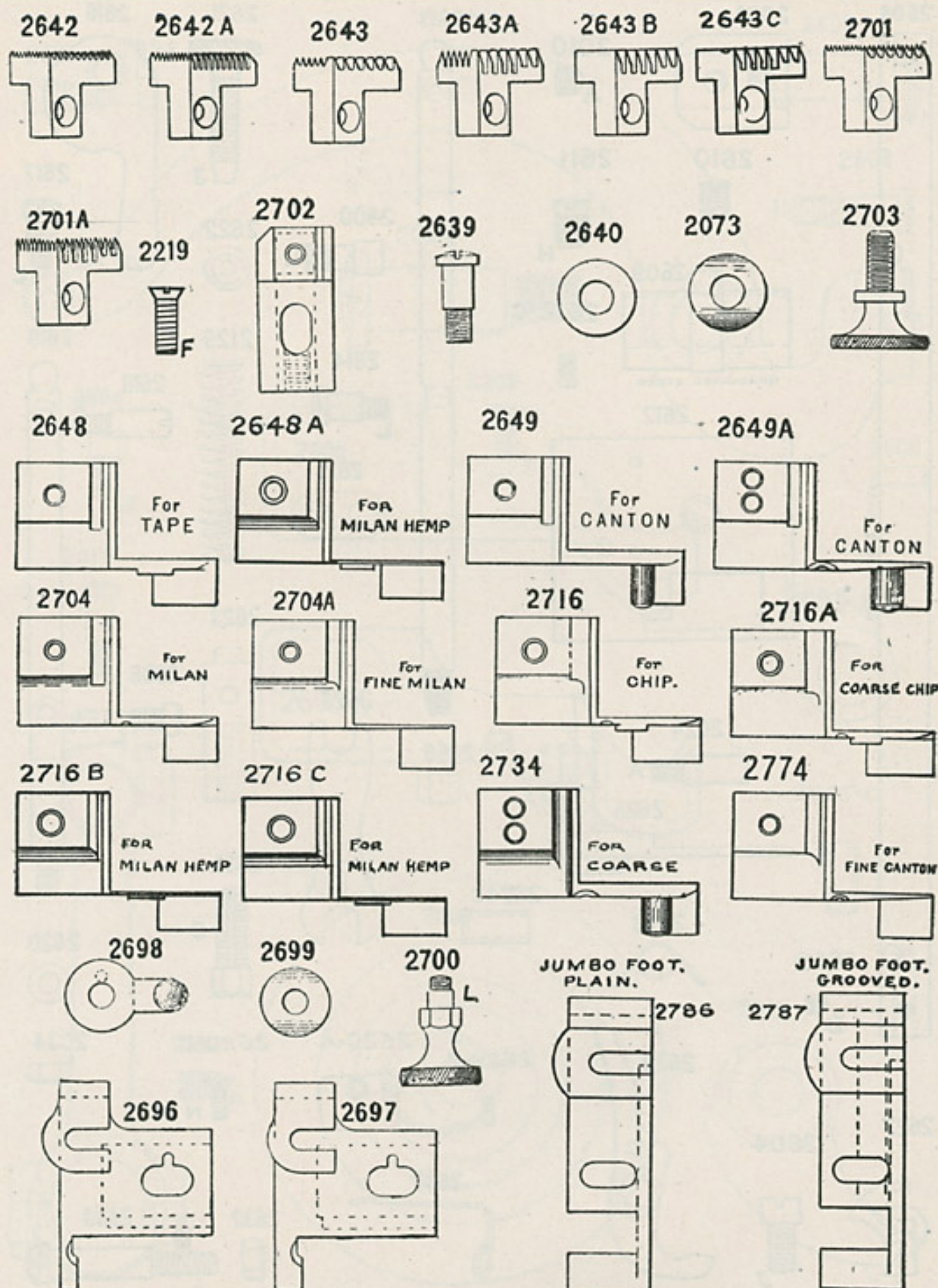
VISIBLE STITCH STRAW HAT SEWING MACHINES



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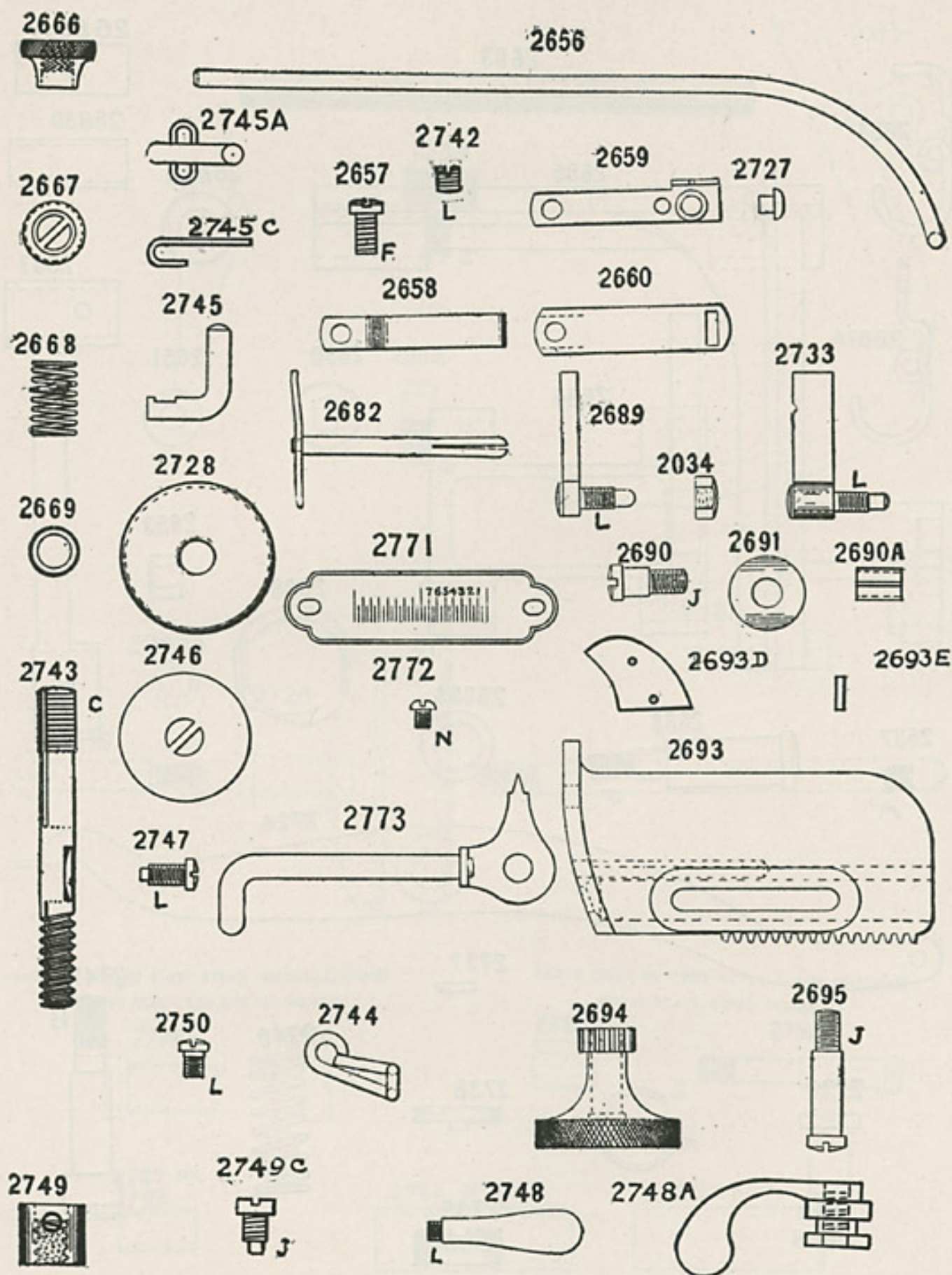


The letters near the thread-end of screws indicate in each case the Thread Tap.
The illustrations on this page are $\frac{3}{8}$ the natural size.

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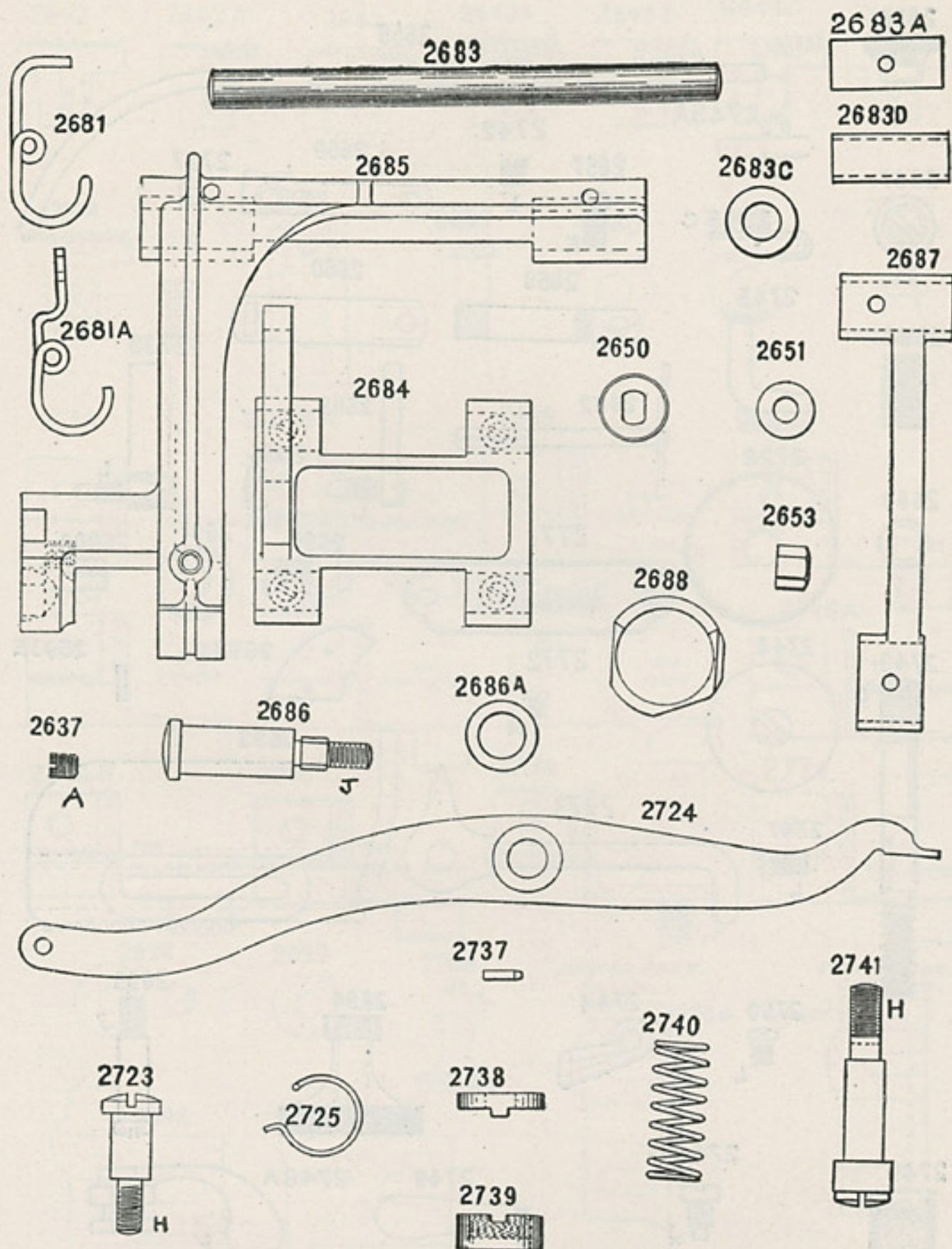
VISIBLE STITCH STRAW HAT SEWING MACHINES



The letters near the thread-end of screws indicate in each case the Thread Tap.
The illustrations on this page are $\frac{2}{3}$ the natural size.

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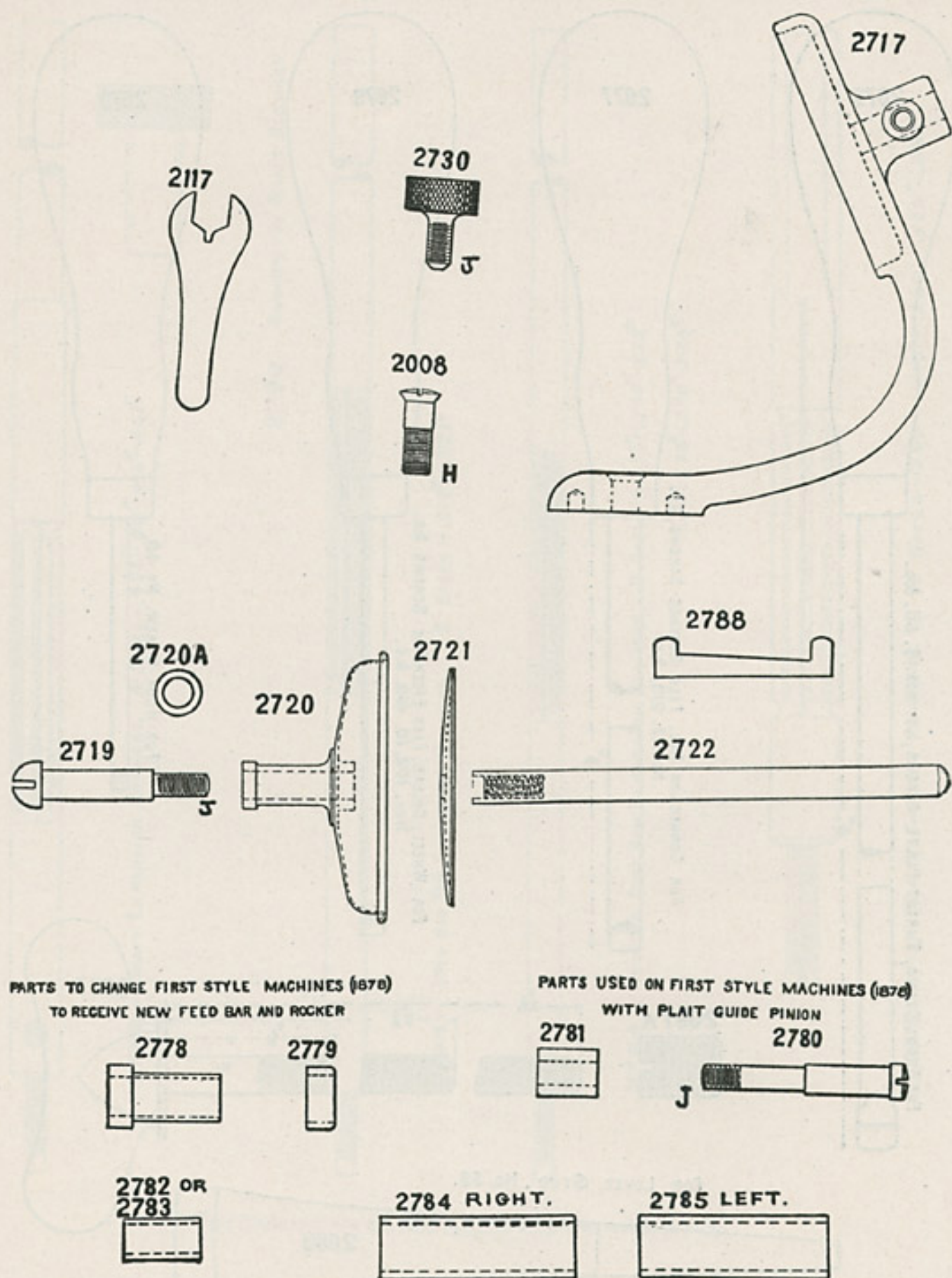


The letters near the thread-end of screws indicate in each case the Thread Tap.
The illustrations on this page are $\frac{3}{4}$ the natural size.

WHEN ORDERING, be sure to give the NAME as well as the NUMBER of each Part required. Mistakes are liable to occur if either is omitted. If in doubt as to number and name of Part, send us sample for identification.

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VISIBLE STITCH STRAW HAT SEWING MACHINES



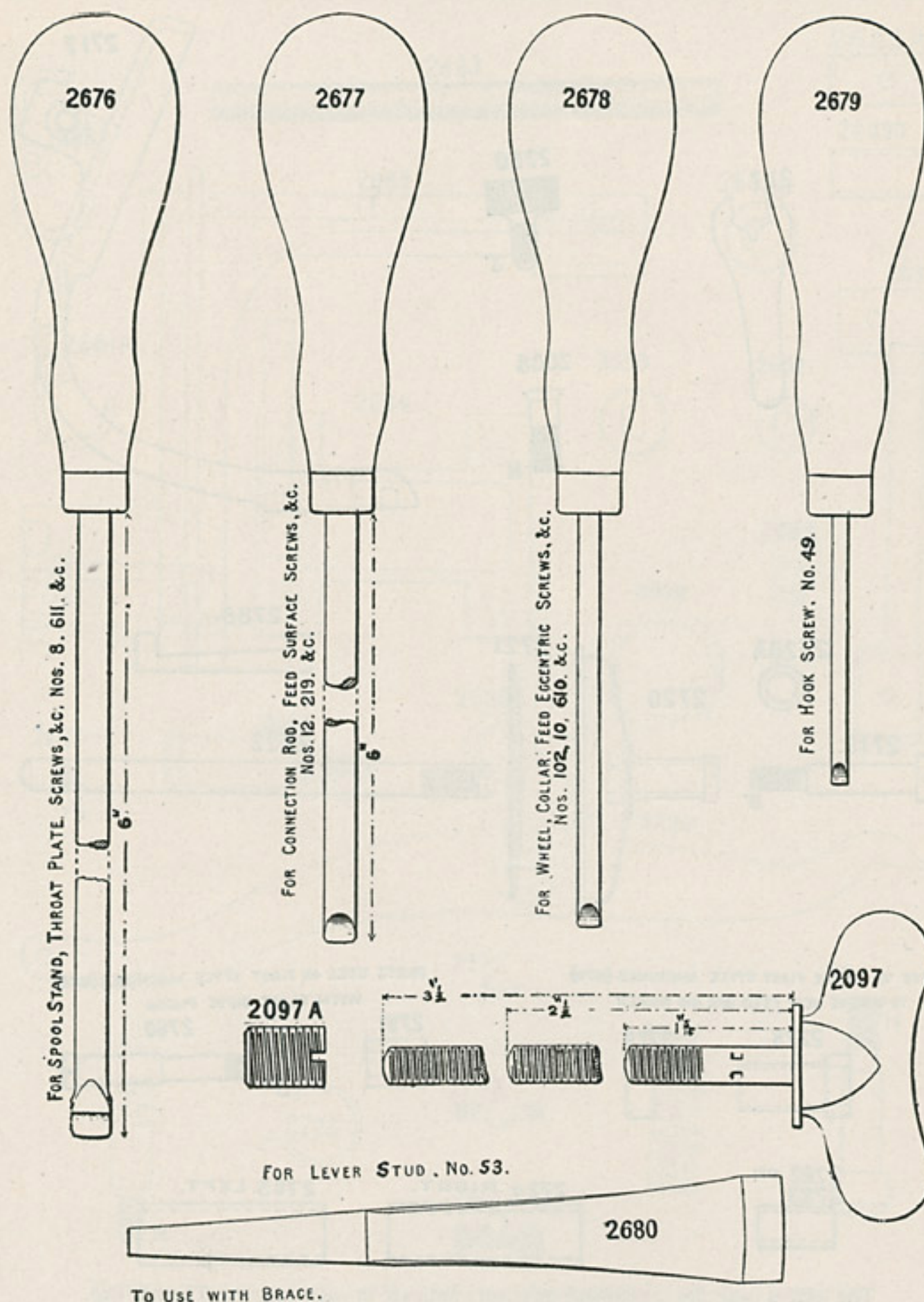
PARTS TO CHANGE FIRST STYLE MACHINES (870)
TO RECEIVE NEW FEED BAR AND ROCKER

PARTS USED ON FIRST STYLE MACHINES (870)
WITH PLAIT GUIDE PINION

The letters near the thread-end of screws indicate in each case the Thread Tap.
The illustrations on this page are $\frac{2}{3}$ the natural size.

WHEN ORDERING, be sure to give the **NAME** as well as the **NUMBER** of each Part required. Mistakes are liable to occur if either is omitted. If in doubt as to number and name of Part, send us sample for identification.

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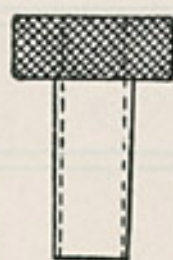
The illustrations on this page are $\frac{3}{4}$ the natural size.

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2792 SHAFT EXPANSION REAMERS. 4 SIZES -.406"-.411"-.416"-.421"



2796 BUSHING FOR SHAFT REAMERS.



2793 FIELD BAR PIN EXPANSION REAMERS. 2 SIZES -.312"-.322"



2794 NEEDLE & FOOT BAR EXPANSION REAMERS. 7 SIZES -.253"-.258"-.263"-.268"-.273"-.278"-.283"

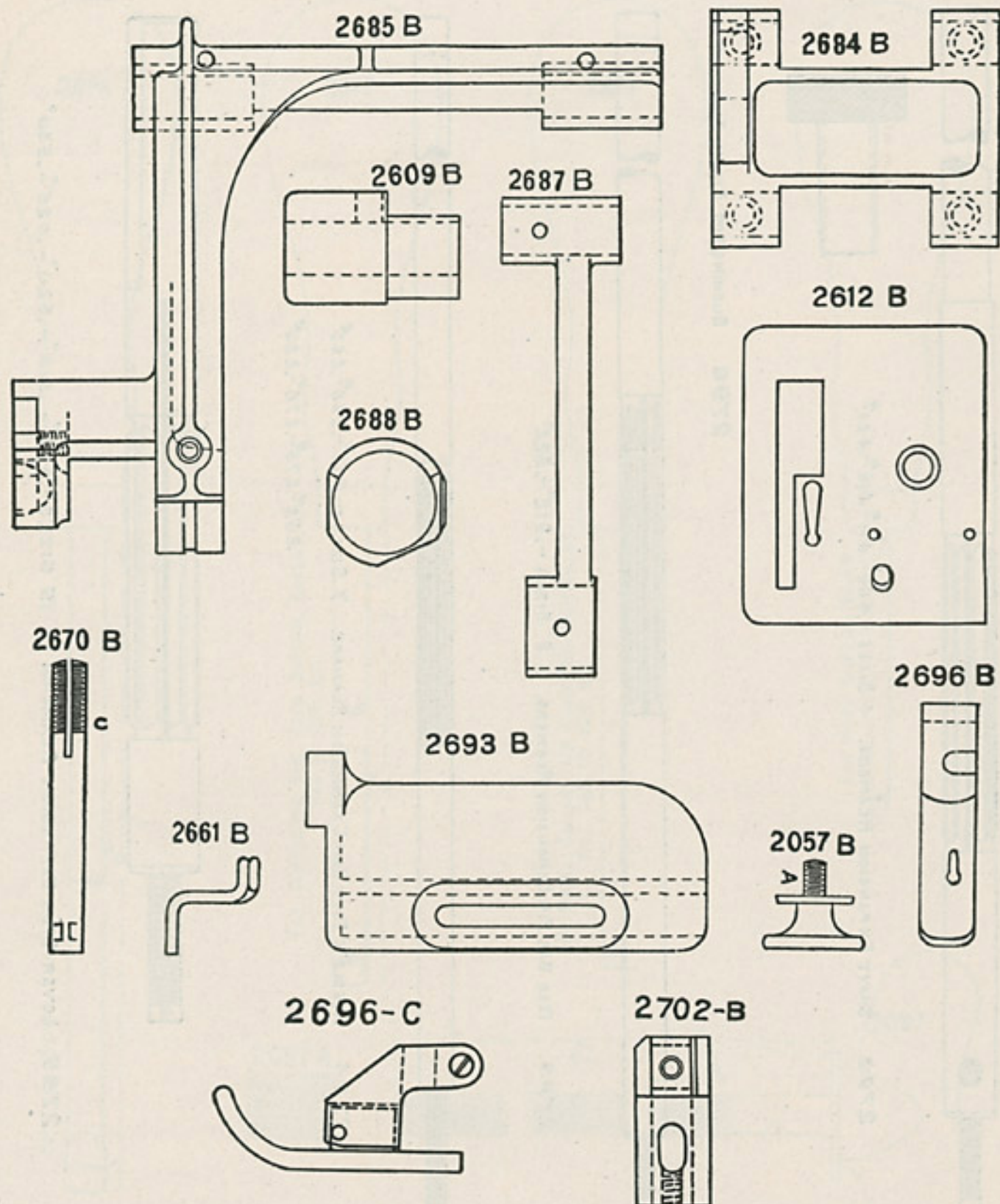


2795 LEVER STUD EXPANSION REAMERS. 5 SIZES -.505"-.515"-.520"-.525"-.530"

The illustrations on this page are $\frac{2}{3}$ the natural size.

WHEN ORDERING, be sure to give the NAME as well as the NUMBER of each Part required. Mistakes are liable to occur if either is omitted. If in doubt as to number and name of Part, send us sample for identification.

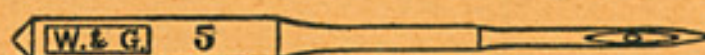
NOTE: All Improved Parts of 1911 are for use *only* on Machines bearing serial number 625,001 and upward.



The special parts illustrated above are for use *only* on the W. & G. Bag Sewing Machines.
 The letters near the thread-end of screws indicate in each case the Thread Tap.
 The illustrations on this page are $\frac{2}{3}$ the natural size.

WHEN ORDERING, be sure to give the NAME as well as the NUMBER of each Part required. Mistakes are liable to occur if either is omitted. If in doubt as to number and name of Part, send us sample for identification.

VISIBLE STITCH STRAW NEEDLES



Double Blade, Double Groove, Small Eye



Single Blade, Single Groove, Large Eye

Illustration scale, 2 to 1

We make *four* styles of Needles for use on our Visible Stitch Straw Hat Sewing Machines, as follows, viz.:

1st: Double Blade and Double Groove with Small Eye. Sizes 3, 4, 5, 6 and 7.

2nd: Single Blade and Single Groove with Large Eye. Sizes 3, 4, 5, 6 and 7.

3rd: Single Blade and Double Groove with Large Eye. Sizes 1, 2, 3, 4, 5, 6 and 7.

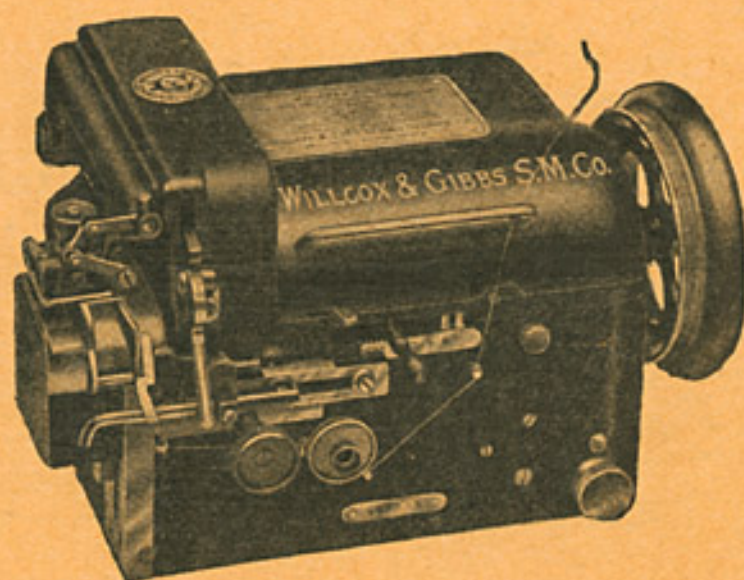
The three preceding styles may also be had with *shortened points*.

4th: Single Blade *Milled*, with Large Eye. Sizes 3 and 4.

WHEN ORDERING, *be particular* to specify the Blade, Groove and Size required, also Point.

Caution: Needles not bearing both stamps "W. & G." and "Pat. Mar. 19, 1861," are *not genuine* and are liable to injure the machine.

WILCOX & GIBBS
CONCEALED OR HAND-STITCH
STRAW HAT SEWING MACHINE



THE above illustration represents our latest and greatest mechanical achievement in the art of Straw-Hat Sewing. The connoisseur in straw hats demands that no stitches shall be visible on the braid, and hats of that character always command the highest price. The trade has been very urgent for the production of a practical machine which should be speedy, durable, easy to operate and keep in order, and at the same time produce a hat which should be free from the objectionable line of thread visible on the outside. We have secured all these advantages, and more, in the machine illustrated above, and although this machine is much larger, heavier and more complex than the machine illustrated on the title page of this catalogue, yet it is so perfect in its construction and adaptation to every requirement, that it will sew the finest braids as well as the intermediate varieties, up to the very coarsest, with equal facility; in fact, it does a wider range of hat sewing than any machine ever before produced, besides making a stitch in imitation of hand sewing, or, practically a concealed stitch.

In some countries, where male labor is used in hat sewing, this machine is run by foot power to some extent, especially in the rural districts, but never in this country. Its limit of speed is about one thousand stitches per minute by power; but, as the stitches are from two to five times as long as on the other machine, the product of hats per day is quite as great, if not greater. It uses less thread; the hats are more easily blocked, have a softer and more flexible feeling than those sewn on the other machine, and as the braid can be "laid out" more freely, a considerable saving in braid is thereby secured.

The finest and highest-priced hats on both hemispheres are sewn by this machine; and, after a successful career of over fifteen years in almost every hat factory in the world, it has proved itself to be all that the most exacting could demand, and we confidently predict that it will ultimately supersede all other machines and become the standard machine for straw braid sewing throughout the world.

WILCOX & GIBBS SEWING MACHINE CO.

Home Office: 658 BROADWAY, NEW YORK